



## SYNTHETIC TRACK SURFACING- REKORTAN® M99 FULL POUR SPECIFICATION

### **PART 1- GENERAL**

#### **1.01 SUMMARY**

- A. The contract work to be performed under this section consists of furnishing all required labor, materials, equipment, implements, parts and supplies necessary for, the surfacing in accordance with these specifications and indicated on the drawings.
  - 1. Rekortan® M99 World Athletics certified, 3-layer, 15mm, impermeable full pour track system. It consists of a self-leveling fluid applied polyurethane coat, an innovative central force-reduction middle layer, and a fluid applied polyurethane top coat with a dense matrix of EPDM rubber granules. The minimum depth of the system shall be 15mm with the depth of the top-wearing layer a minimum of 4mm.

#### **1.02 CODES AND STANDARDS**

- A. Codes and standards follow the current guidelines set forth by the World Athletics (WA), the National Collegiate Athletic Association (NCAA) or the National Federation of State High School Associations (NFHS).

#### **1.03 SUBMITTALS AND SUBSTITUTIONS**

- A. Request for deviations or substitutions from the specifications must be made in writing seven days prior to the bid date. Complete product data including specifications, application rates, mixing instructions and a sample shall be sent with the request to the district and/or its agent for an evaluation. Alternatives will be allowed only by addendum.
  - 1. Submit a set of manufacturer's product data sheets including installation guidelines and maintenance guidelines.
  - 2. Submit a track sample that is representative of the product being installed.
  - 3. Submit Safety Data Sheets (SDS) for all individual components of the product being installed.

#### **1.04 QUALITY ASSURANCE**

- A. The track surface installer shall be authorized by Manufacturer and possess a minimum of five (5) years' experience installing Rekortan® systems.
- B. The supervisor, of the installing company, must have five (5) years' experience surfacing Rekortan® systems and must have installed a minimum of ten (10) World athletics approved track systems within the last three (3) years.
- C. The manufacturer must offer a minimum of four (4) World Athletics certified track systems.
- D. Submit evidence that the synthetic surfacing contractor is a member of the American Sports Builders Association (ASBA).
- E. All material components must be procured from manufacturer, a single source. No substitutions allowed without written approval from manufacturer.



- F. All polyurethanes used must be manufactured by an ISO 9001 and ISO14001 Certified Company. Manufacturer's ISO 9001 and ISO 14001 certificate must accompany bid.

### **1.05 SITE CONDITIONS**

- A. Weather: Surfacing shall not begin if rain is imminent, if gusting winds are occurring or when the threat of freezing exists within 24 hours.
- B. Site: During any surfacing and striping, sprinkler systems must be shut off or controlled so that no water falls on the track or event area surfaces. Other trades and school district personnel must stay off the wet or curing surface.
- C. Only mix and apply when meeting manufactures recommended guidelines.
- D. The General Contractor shall provide temporary barriers as required to prevent public entry to construction area and to protect adjacent properties from damage during construction operation.

### **1.06 WARRANTY**

- A. Provide manufacturers standard five (5) year warranty.

## **PART 2- PRODUCTS**

### **2.01 SUPPLIER**

Advanced Polymer Technology/Manufacturer  
109 Conica Lane / PO Box 160  
Harmony, PA 16037  
724-452-1330

### **2.02 MATERIALS**

- A. Rekortan® M-99 Running Track Surface: Full pour layered, polyurethane bound, track surface with an embedded EPDM rubber finish.  
Materials include:
  1. Primer
  2. Broadcast Rubber
  3. Two Component Rekortan® Polyurethanes
  4. Manufacturers Approved Colored EPDM Rubber

## **PART 3- EXECUTION**

### **3.01 EXAMINATION**

- A. The General Contractor shall verify that all asphalt / concrete paving meets all dimensional accuracy, strength, and compaction. Notify owner of any deficiencies. Recommended compaction of asphalt and sub base is 95%.
- B. The General Contractor shall verify that all concrete work meets all required tolerances and notify owner of any deficiencies. No curing compounds are allowed. The manufacturer requires that a proven heavy duty vapor barrier be installed under the concrete slab.



The completed concrete substrate shall meet the industry tolerance standards of levelness ~ 1/8 in 10', and in addition, it shall meet the RH (Relative Humidity) standard level of dryness of 75% RH or less. The completed/ cured slab shall be tested and verified to meet standards. If concrete substrate tests over 75% RH, then to protect against vapor drive/ moisture issues, the concrete shall be shot blasted and a moisture mitigation must be applied.

- C. Upon Completion of paving, it is the responsibility of the paving contractor to water flood the surface with the use of a water truck. If after 30 minutes on a 70° F day, 'bird bathes' are evident in a depth more than 1/8" the paving contractor, track surfacing contractor and the owner's representative will determine the best method of correction.
- D. Entire surface shall be clean and free of all dirt, oil, grease or any other foreign residue. It is the responsibility of the General Contractor to ensure that the surface is thoroughly clean in all areas of the new and/or existing asphalt or concrete base as necessary to ensure adhesion of the track surface.
- E. Minimum curing time for base prior to beginning of surfacing is 14 days for new asphalt paving and 28 days for new concrete. No concrete curing compounds are allowed.

### **3.02 PRODUCT AND MATERIAL DESCRIPTION**

- A. Rekortan® M99 Full Pour- A 3-layer, 15mm, impermeable full pour track system. It consists of a self-leveling fluid applied polyurethane coat, an innovative central force-reduction middle layer, and a fluid applied polyurethane top coat with a dense matrix of EPDM rubber granules.
- B. Primer: Proper Rekortan® Primer to be used based on substrate (concrete or asphalt).
- C. Rubber for base and middle layers: The rubber in the bottom and middle layers shall be specifically graded. It is to be dry and in sealed bags.
- D. Top Coat Colored Rubber (EPDM): Must be an approved EPDM rubber. SBR rubber is not allowed in the wearing course.
- E. Full Pour Polyurethane: The 3 layers of Rekortan® polyurethane shall be made of a high quality, two-component Rekortan® full pour polyurethane.

### **3.03 APPLICATION PROCEDURES**

- A. The entire surface shall be clean and free of dirt, oil, grease or any other residue upon arrival of the installation team. Any dirt, etc. shall be pressure washed off the base by the general contractor.
- B. Prime entire surface area with a compatible Rekortan® polyurethane primer. Mask and protect adjacent structures, as required. Primer shall dry to a tack-free condition prior to beginning next application. Do not allow primed surface to become contaminated by rain, dust, debris, etc.
- C. Base Layer: After the primer and/or any detail applications have cured to tack-free, apply the mixed Rekortan® full pour coating, using a notched trowel or squeegee, allowing the product to self-level. Do



not overwork the material this can cause excessive trapped air. Broadcast to excess with rubber, using a flat shovel or machine spreader ensuring all of the full pour coating is covered.

- D. Force reduction layer: After the base layer has cured, reclaim excess rubber. Mix the Rekortan® full pour product for the force reduction layer and apply using a notched trowel or squeegee and allow to self-level. Broadcast to excess with rubber, using a flat shovel or machine spreader ensuring all of the full pour coating is covered.
- E. Top Layer: After the force reduction layer has cured, remove any rubber that is not bonded to the coating using a sweeper and/or vacuum/blower. Mix the Rekortan® full pour coating and apply using a notched trowel or squeegee, and allow to self-level. Broadcast to excess with colored EPDM granules, using a flat shovel or machine spreader ensuring all of the coating is covered.
- F. Allow top layer to cure and reclaim all excess rubber by means of a sweeper and/or vacuum/ blower without causing damage to the track surface.

### **3.04 STRIPING**

- A. All line marking paint shall be compatible and approved for the synthetic surfacing. Only an experienced track striping specialist shall perform the line striping.

**END OF SPECIFICATION – REKORTAN® M-99**